

# CM

CONTRACT  
MANUFACTURING  
SERVICES



## ABOUT US

Polpharma offers 80 years of experience and expertise in drug manufacturing. As one of the top 20 generic drug manufacturers and the leader on the Polish pharmaceutical market, we provide extensive capabilities and capacity for a wide variety of solid and liquid dosage forms.

We offer customized contract manufacturing services with full analytical support in our five European cGMP-compliant production plants. We have broad experience in production of medicinal products (Rx and OTC), dietary supplements, medical devices and cosmetics.

5 European  
cGMP-compliant  
manufacturing  
sites

## WE DELIVER A BROAD RANGE OF CONTRACT MANUFACTURING SERVICES:

- Contract manufacturing of in-bulk and finished products
- Packaging services
- Professional Tech Transfer project management:
  - technology transfer
  - scale-up
- Process validation services
- Product Life Cycle Management - full support with product and process modifications

Professional  
Project  
Management

## WE PROVIDE FULL ANALYTICAL SUPPORT:

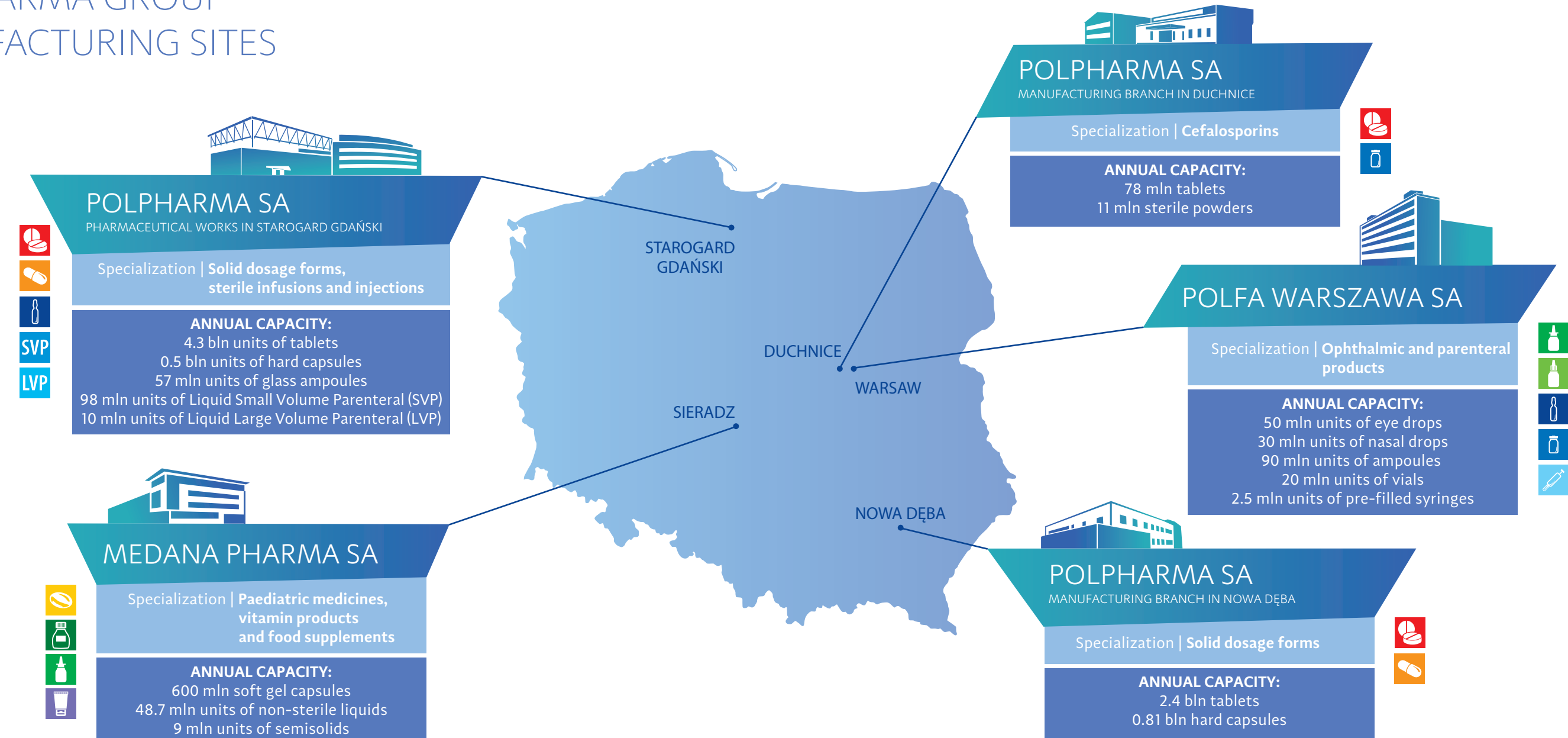
- Analytical Method Transfer
- Analytical Method Validation in accordance with ICH guidelines (physico-chemical and microbiological methods)
- Quality control and release testing of raw materials and finished dosage forms
- Stability studies in different ICH storage conditions
- API and raw materials supplier qualification

## WE ENSURE:

- Individual approach to each enquiry and precise calculation of product costs and Tech Transfer
- The highest confidentiality and IP protection standards
- Highly skilled and experienced Transfer Team dedicated to your project
- Professional Customer Service
- Excellent product quality at competitive manufacturing costs
- Quality assurance system compliant with cGMP requirements
- Access to a global pool of trusted suppliers and a guarantee of competitive price for APIs, raw and packaging materials
- State-of-the-art QC and R&D laboratories

Individual  
approach  
to each  
enquiry

# POLPHARMA GROUP MANUFACTURING SITES



## DOSAGE FORMS

### Solid dosage forms



#### Tablets

- Multilayer tablets
- Film and sugar coated tablets
- MR tablets (modified release)
- IR tablets (immediate release)
- Enteric-coated tablets
- ODT tablets (orally disintegrating tablets)
- Vaginal tablets
- Effervescent tablets
- Chewable tablets



#### Hard capsules

- Filled with: powders, pellets, granulate, granulate + tablet



#### Soft gelatin capsules

### Liquid dosage forms



#### Oral liquids

- Syrups
- Suspensions
- Solutions
- Drops



#### Nasal drops and gels



#### Eye drops

- Single and multi-dosage products
- Solutions
- Suspensions
- Products with no preservatives

### Sterile injections and infusions



#### Solutions and emulsions in glass ampoules



#### Solutions and emulsions in glass vials



#### LDPE Small Volumes Parenteral (BFS)



#### LDPE Large Volumes Parenteral (BFS)



#### Pre-filled syringes

### Semisolid dosage forms



#### Topical Products and Cosmetics

- Gels
- Emulsions
- Ointments
- Shampoos
- Antifungal nail polish

# WE DELIVER PROFESSIONAL PROJECT MANAGEMENT

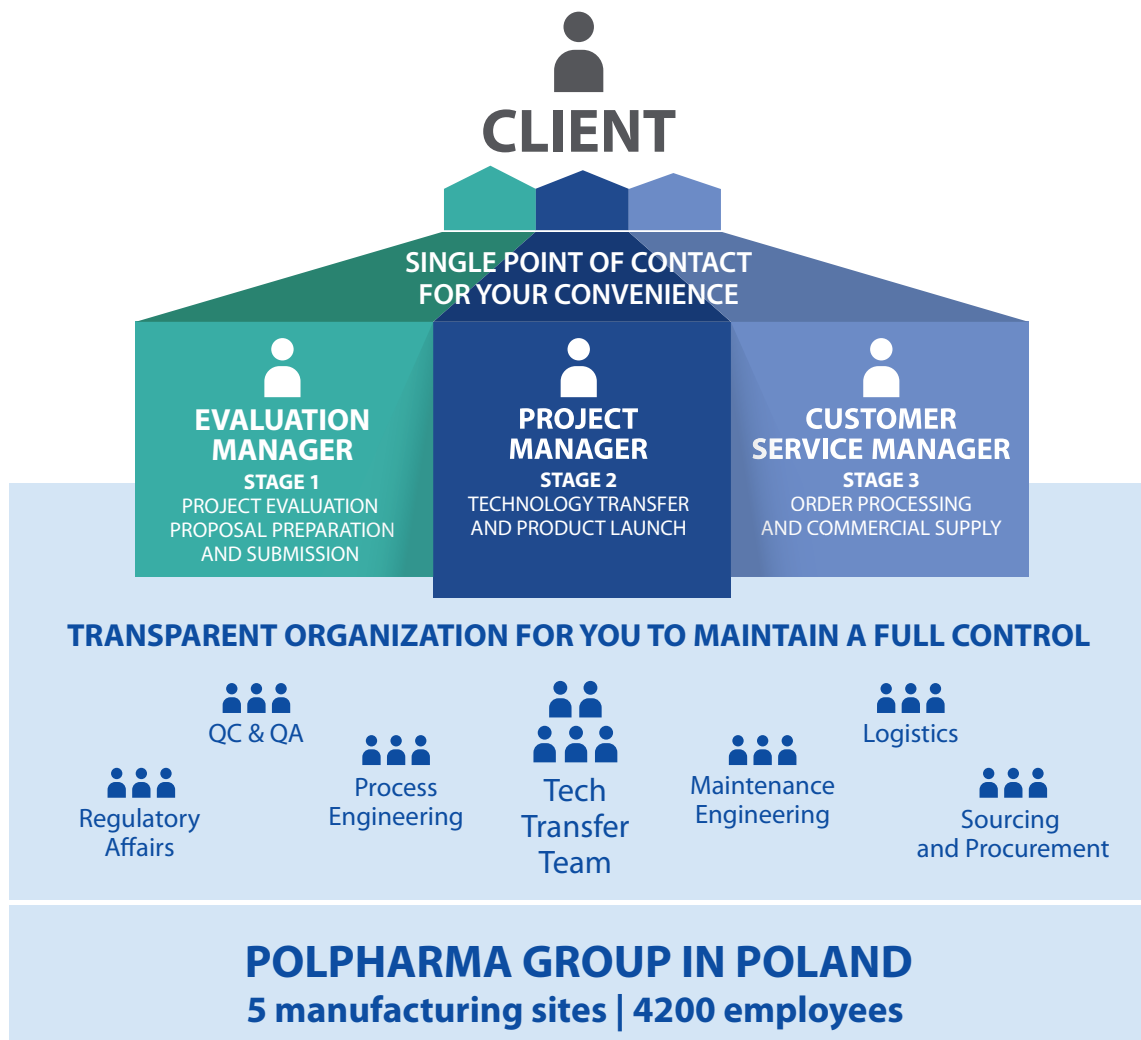
At each stage of our cooperation you will be assigned a single contact person. Our approach guarantees proper communication flow which is crucial when information is time-sensitive and accuracy is important.

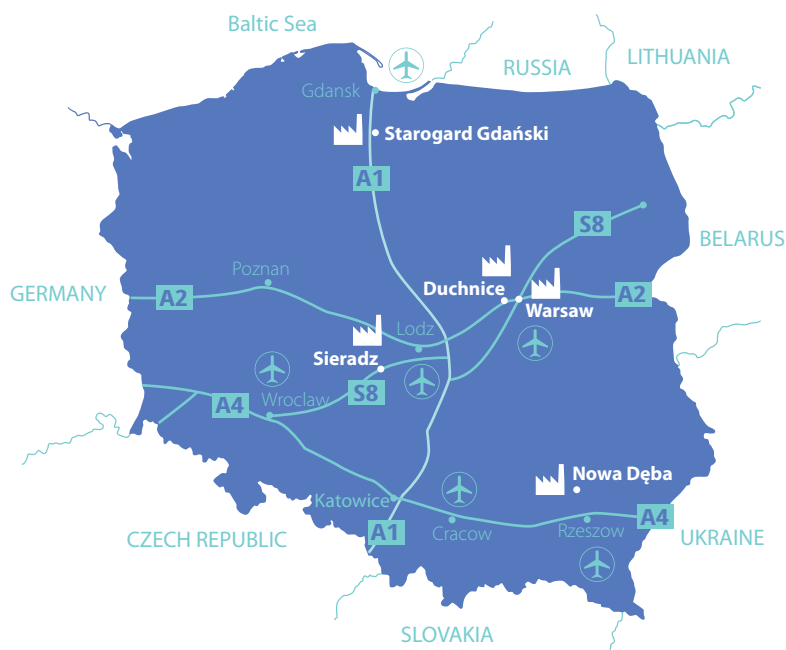
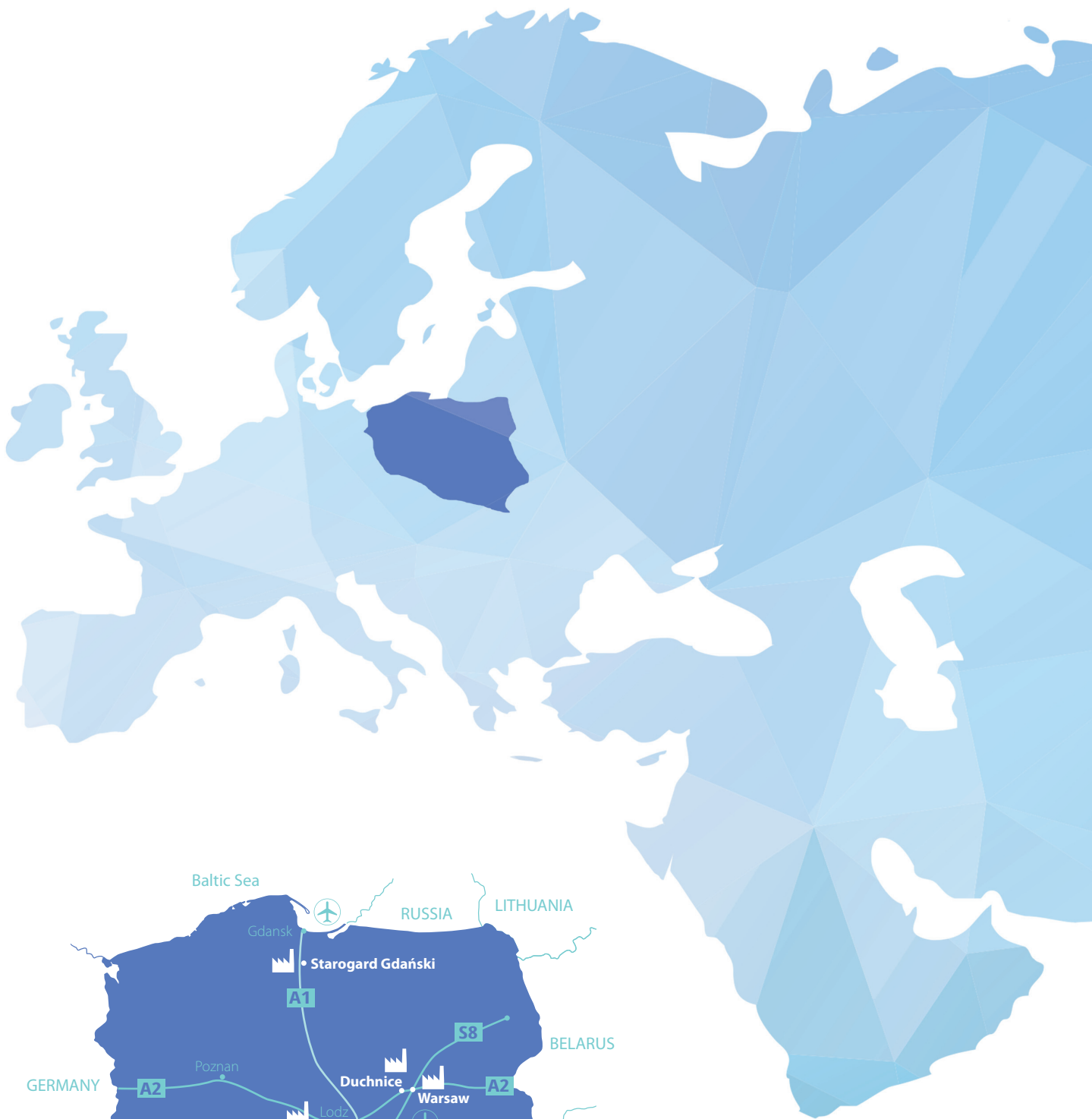
Evaluation Manager will guide you through project evaluation as well as preparation of manufacturing and transfer proposal. Our individual approach to each enquiry and detailed quotations will allow you to properly estimate your budget, avoid hidden costs and keep the COGs of your product on the same level for many years.

Our Project Manager will ensure that Tech Transfer of your product will go smoothly from the kick-off meeting until product launch. You will receive transparency and all access that you need to drive your project forward on your terms. Our Project Manager will act on your behalf to ensure that your project is completed on-time and on-budget.

Customer Service Manager will be in regular contact with you during order processing, commercial supply and change control implementation. We guarantee: speed, flexibility and on-time reliability. With our Customer Service Manager on the watch, you can rest assured that the job is getting done while you do yours.

Thanks to high responsiveness as well as effective and transparent communication of our team, you will maintain full control over your product.





## CONTACT

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**B2B Contract Manufacturing Service**

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